



Application Guidelines

System 20 - Metal

Acrylabs Liquid Applied Roof Membrane - Systems

Acrylabs manufactures the liquid components of the Acrylabs Liquid Applied Roof Membrane – *Systems*. These systems are comprised of multiple coats of a high-performance acrylic formulation combined with high performing Fabric Reinforcement. System 20 - Acrylabs Liquid Applied Roof Membrane System is a partially reinforced membrane for metal standing seam roofs. System 20 is a monolithic, sustainable roof system that will yield a final minimum membrane thickness of 20 mils throughout the field of the roof and 45-50 mils at the reinforced areas. The membrane is UV resistant and can be renewed, along with the warranty with a single maintenance coat. Acrylabs coatings are waterborne and meet or exceed all V.O.C. regulatory requirements.

Components of System 20	Primers and Accessory Items of System 20
Base Coat Finish Coat Fabric Reinforcement	Brushable Sealant Rust Inhibitive Primer

Installation:

1.) Preparation

Acrylabs coatings are adhesive and require a clean, dry, oil and dust free surface to ensure proper adhesion. Pressure washing with 3500PSI minimum is the preferred method to remove all oxidation, dirt, and contaminants. Detergents and bleach may be used if needed.

2.) Repair

A sound substrate is required for System 20. All repairs should be made following industry guidelines. Materials should not be applied over rust or corrosion. All rust and corrosion should be addressed following SSPC guidelines and primed with Acrylabs Rust Inhibitive Primer. Applicator shall be responsible for providing a proper substrate to receive the Acrylabs roofing system. Identify areas of ponding water and ensure that the roof surface has positive drainage.

3.) Fasteners

Make sure all fasteners are properly tightened, and washers are in good condition. Replace missing and stripped fasteners with larger fasteners. Apply a generous amount of Acrylabs Brushable Sealant to encapsulate all fastener heads and create a water-tight seal.

4.) Seams

- A.) All horizontal seams to be addressed by installing Acrylabs 4" and 6" Fabric Reinforcement embedded in Acrylabs Base Coat.
- B.) All vertical seams to be addressed with a generous bead of Acrylabs Brushable Sealant.

5.) Flashings & Penetrations

All flashings, terminations, penetrations, and any other areas deemed necessary should be reinforced using the following guidelines:

- A.) Apply a generous coating of Acrylabs Base Coat to the area to be reinforced
- B.) Embed appropriate width Acrylabs Fabric Reinforcement into wet coating, removing all wrinkles and fish mouths
- C.) Apply a saturation coat of Acrylabs Base Coat

6.) Field Application

Apply Acrylabs Intermediate Coat to all areas at a minimum rate of 1.25 gallons per 100 square feet (80sq.ft./gal.), allow to dry. Apply Acrylabs Final Coat to all areas at a minimum rate of 1.25 gallons per 100 square feet (80sq.ft./gal.).

7.) Inspection

Inspect roof and apply additional Acrylabs coating as necessary to ensure a final membrane thickness of 20 mils DFT (dry film thickness) throughout the field of the roof and 45-50 mils at the reinforced areas.

This is a general guideline and minimum material requirements may change based on project specific requirements. Failure of the substrate or roofing systems does not constitute Acrylabs coating or system failure.

8.) Application

Acrylabs coatings can be brush, roll, or spray applied utilizing airless spray equipment.

9.) Spray Equipment

A minimum 3000PSI airless pump is required. Tips range: 321-641

Consult Acrylabs Technical Department for additional information.